

| Chemical Name CAS-Number | Colour/Form | Boiling Point (°C) | Melting Point (°C) | Molecular Weight | Solubility in Water | Relative Density (water=1) | Relative Vapour Density (air=1) | Vapour Pressure/ (Kpa) | Inflam. Limits | Flash Point (°C) | Auto Ignition Point (°C) |
|-------------------------------------|--|-----------------------|--|---------------------|----------------------------|-------------------------------|--|---|---------------------|---------------------|--------------------------------|
| ACETIC ACID 64-19-7 | rhombic crystals (<16.6 °C melting point); colourless liquid (16.6 °C melting point) | 118 | 16.6 | 60.05 | misc | 1.0492 | 2.1 | 1.6 | 4 ll 16 ul | 39 cc | 426 |
| ACETIC ANHYDRIDE 108-24-7 | colourless, very mobile, strongly refractive liquid | 139 | -73 | 102.10 | v sol | 1.080 @ 15 °C | 3.5 | 0.5 | 2.9 ll 10.3 ul | 49 cc | 316 |
| ACETYLSALICYLIC ACID 50-78-2 | monoclinic tablets or needle-like crystals | | 135 | 180.15 | sl sol | 1.40 | | 2.52 x 10 ⁻⁶ mm Hg @ 25 °C | | | |
| ACRYLIC ACID 79-10-7 | colourless liquid | 141 | 14 | 72.06 | misc | 1.0511 | 2.5 | 0.413 | 2.9 ll 8 ul | 54 oc | 360 |
| ADIPIC ACID 124-04-9 | monoclinic prisms from ethyl acetate, water, or acetone and petroleum ether; fine white crystals or powder | 337.5 | 152 | 146.14 | sl sol | 1.360 @ 25 °C/4 °C | 5.04 | 0.010 @ 18.5 °C | 10 ll 15 mg/l ul | 196 cc | 422 |
| L-ASCORBIC ACID 50-81-7 | crystals (usually plates, sometimes needles, monoclinic system); white to slightly yellow crystals or powder | | 190-192 | 176.12 | v sol | 1.65 @ 25 °C | | | | | |
| BENZOIC ACID 65-85-0 | monoclinic tablets, plates, leaflets; white scales or needle crystals | 249.2 | 122.4 | 122.13 | 0.29 g/100 ml @ 20 °C | 1.2659 @ 15 °C/4 °C | 4.21 | 0.133 @ 96 °C | | 121 cc | 570 |
| BUTYRIC ACID 107-92-6 | oily liquid; colourless liquid | 165.5 | -7.9 | 88.10 | misc | 0.9577 | 3.0 | 0.43 mm Hg | 2.0 ll 10.0 ul | 72 cc | 443 |
| BUTYRYL CHLORIDE 141-75-3 | colourless liquid | 101-102 | -89 | 106.55 | slowly with decomposi-tion | 1.0263 @ 20.6 °C/4 °C | | | | < 21 | |
| n-CAPROIC ACID 142-62-1 | oily liquid | 205.8 | -3.4 | 116.16 | insol | 0.929 | 4.01 | 0.024 | 1.3 ll 9.3 ul | 102 oc | 380 |
| CHLORENDIC ACID 115-28-6 | crystalline solid | | | 388.84 | | | | | | | |
| CHLOROACETIC ACID 79-11-8 | monoclinic prisms; colourless or white crystals; colourless to light-brownish crystals | 189 | (alpha) 63 ; (beta) 55- 56 ; (gamma) 50 | 94.50 | v sol | 1.6 | 3.26 | 0.13 @ 43 °C | 8.0 ll ? ul | 126 | >500 |
| o-CHLOROBENZOIC ACID 118-91-2 | monoclinic prisms from water | sublimes | 142 | 156.6 | sol | 1.544 | | 6.6x 10 ⁻⁴ mm Hg @ 25 °C | | | |

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|--|--|-----------------------------|-------------|--------|------------|---|------|---|--------------------|--------|---------|
| <i>m</i> -CHLOROBENZOIC ACID 535-80-8 | crystals; prisms from water | sublimes | 158 | 156.6 | v sol | 1.496 @ 25 °C/4 °C | | 8.475x 10 ⁻⁵ mm Hg @ 25 °C | | | |
| <i>p</i> -CHLOROBENZOIC ACID 74-11-3 | triclinic prisms from alcohol and ether; nearly white coarse powder | | 243 | 156.6 | insol | | | 1.85x 10 ⁻³ mm Hg @ 25 °C | | | |
| 2-CHLOROPROPIONIC ACID 598-78-7 | crystals | 186 | -12.1 | 108.53 | misc | 1.2585 | | | | | |
| CITRIC ACID 77-92-9 | crystals/monoclinic holohedra/crystallize from hot concentrated aq soln; colourless, translucent crystals or white, granular to fine crystalline powder/rhombic crystals from water with 1 mol of water of crystallization | decomp | 153 | 192.12 | v sol | 1.665 | | | 0.28 ll 2.29 ul | | |
| CITRIC ACID HYDRATE 5949-29-1 | crystals | decomp | 100 | | sol | 1.5 | | | 0.28 ll 2.29 ul | | 1010 |
| CROTONIC ACID 3724-65-0 | monoclinic needles or prisms (from water or petroleum ether); colourless needle-like crystals; white crystalline solid | 185 | 71.5-71.7 | 86.09 | v sol | 1.018 @ 15 °C/4 °C; 0.964 @ 80 °C/4 °C | 2.97 | 0.024 | | 88 | 396 |
| DICHLOROACETIC ACID 79-43-6 | colourless liquid | 194 | 9.7 | 128.94 | misc | 1.56 | 4.45 | 0.019 | | | |
| 2,4-DICHLOROPHENOXY-ACETIC ACID 94-75-7 | white to yellow crystalline powder; yellow colour is phenolic impurities; colourless powder; white | 160 @ 0.4 mm Hg | 138 | 221.04 | insol | 1.6 | 7.6 | 0.053 @ 160 °C | | 88 oc | |
| 2,4-DICHLOROPHENOXY-PROPIONIC ACID 120-36-5 | colourless crystalline solid; white to tan, crystalline solid | | 117.5-118.1 | 235.07 | | 1.42 | | | | | |
| ETHANEDIOIC ACID, DIHYDRATE 6153-56-6 | colourless crystals | sublimes | 102 | | 10g/100 ml | 1.7 | 3.1 | | | | |
| 2-ETHYLHEXANOIC ACID 149-57-5 | colourless liquid | 228 | - 59 | 144.2 | sol | 0.9031 @ 25 °C/4 °C | 5.0 | 0.004 | 0.8 ll 6.0 ul | 118 oc | 310 |
| FLUOROACETIC ACID 144-49-0 | needles; colourless crystals | 165 | 35.2 | 78.04 | sol | 1.3693 @ 36 °C | | 1.9 mm Hg @ 25 °C | | | |
| FORMIC ACID 64-18-6 | colourless liquid | 101 | 8.4 | 46.00 | misc | 1.22 | 1.6 | 4.4 | 14 ll 34 ul | 69 | 480-520 |
| FUMARIC ACID 110-17-8 | needles, monoclinic prisms or leaflets from water; colourless crystals; white crystalline powder | 165 sublimes @ 1.7 mm Hg | 300-302 | 116.07 | sl sol | 1.635 | | | | | |

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| GALLIC ACID 149-91-7 | prisms from water; needles from absolute methanol or chloroform | | 253 | 170.1 | sl sol | 1.694 @ 6 °C/4 °C | | | | | |
| GLYCOLIC ACID 79-14-1 | colourless crystals; rhombic needles from water; leaves from ethanol | 100 | 80 | 76.05 | sol | | | | | | |
| HEPTANOIC ACID 111-14-8 | clear oily liquid | 223.01 | -7.5 | 130.2 | sl sol | 0.92 | | | | | |
| ISOBUTYRIC ACID 79-31-2 | colourless liquid | 152-155 | -47 | 88.1 | v sol | 0.950 | 3.0 | 1 mm Hg @ 14.7 °C | | | |
| ISOPHTHALIC ACID 121-91-5 | needles | sublimes | 347 | 166.13 | sl sol | | | | | | |
| LACTIC ACID 598-82-3 | colourless liquid or colourless crystals | | 16.8-18 | 90.08 | v sol | | | | | >74 | |
| LAURIC ACID 143-07-7 | colourless solid; white, crystalline powder | 298.9 | 44.2 | 200.3 | insol | 0.883 | | 1 mm Hg @ 121.0 °C | | | |
| MALEIC ACID 110-16-7 | monoclinic prisms from water; white crystals from water, alcohol & benzene; colourless crystals | 135 | 138-139 | 116.07 | 788 g/l @ 25 °C | 1.590 | 4.0 | | | | |
| MALEIC ANHYDRIDE 108-31-6 | orthorhombic needles from chloroform; commercial grades in fused form, as briquettes; colourless needles or white lumps or pellets; needles from chloroform or ether | 202.0 | 52.8 | 98.06 | sol | 1.48 | 3.4 | 0.025 @ 25 °C | 1.4 ll 7.1 ul | 102 | 475 |
| MALONIC ACID 141-82-2 | white crystals | decomp | 132- 134 | 104.06 | sol | 1.63 | | | | | |
| METHACRYLIC ACID 79-41-4 | liquid or colourless crystals; colourless liquid | 163 | 16 | 86.09 | sol | 1.0153 | 2.97 | 0.13 @ 25 °C | | 77 oc | |
| 2-METHYL-4- CHLOROPHENOACETIC ACID 94-74-6 | light brown solid; plates from benzene or toluene; white crystalline solid (pure compd); colourless crystalline solid (pure) | | 120 | 200.6 | sl sol | 1.56 @ 25 °C/15.5 ° C | 6.9 | 0.0002 Pa | | | |
| METHACRYLIC ACID, 2- DIMETHYLAMINOETHYL 2867-47-2 | liquid | 62-65 | -30 | 157.22 | sol | 0.933 @ 25 °C/5 °C | 5.4 | | | 739 oc | |
| NONANOIC ACID 112-05-0 | colourless, oily liquid at ordinary temp; crystallizes when cooled; yellowish oil | 255 | 12.5 | 158.23 | insol | 0.9057 | | | | | |
| OLEIC ACID 112-80-1 | colourless or nearly colourless liquid (above 5- 7 °C); yellowish, oily liquid; water-white liquid | 286 @ 100 mm Hg | 16.3 | 282.45 | insol | 0.895 @ 25 °C | | | | | 363 |

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| OXALIC ACID 144-62-7 | anhyd oxalic acid, crystallized from glacial acetic acid is orthorhombic, crystals being pyramidal or elongated octahedra; transparent, colourless crystals or white powder | 157 | 189.5 | 90.04 | sol | 1.900 @ 17 °C /4 °C | | | | | |
| PALMITIC ACID 57-10-3 | white crystalline scales; needles from alcohol | 351 @ 15 mm Hg | 63-64 | 256.5 | insol | 0.853 @ 62 °C/4 °C | | 0.133 @ 154 °C | | | |
| PHTHALIC ACID 88-99-3 | crystals; plates from water | decomp | 210-211 | 166.13 | sl sol | 1.59 | 5.73 | | | 168 oc | |
| PHTHALIC ANHYDRIDE 85-44-9 | white, lustrous needles; colourless or pale yellow solid flakes; colourless needles; monoclinic or rhombic prisms; white needles from alcohol and benzene | 295 | 130.8 | 148.11 | sl sol | 1.527 | 5.1 | 0.27 Pa | 1.7 ll 10.4. ul | | 570 |
| PIVALIC ACID 75-98-9 | coloured crystals | 164 | 35.5 | 102.13 | sl sol | 0.905 @ 50 °C | | | | | |
| PROPIONIC ANHYDRIDE 123-62-6 | colourless liquid | 167 | -45 | 130.2 | decomposes | 1.01 | 4.5 | 100 | 1.3 ll 9.5 ul | 63 | 285 |
| PROPIONIC ACID 79-09-4 | colourless liquid; oily liquid | 141 | -20.8 | 74.09 | misc | 0.9930 | 2.56 | 0.386 | 2.9 ll 14.8 ul | 544 | 955 |
| SALICYLIC ACID 69-72-7 | white, fine, needle-like crystals, or fluffy, white crystalline powder; needles in water; monoclinic prisms in alcohol | 211 | 158 | 138.12 | sl sol | 1.443 | 4.8 | 0.114 | 1.1 ll ? ul | 157 | 540 |
| STEARIC ACID 57-11-4 | monoclinic leaf from alcohol; white or slightly yellow, crystal masses or powder | 360 @ 15 mm Hg | 69 | 284.50 | insol | 0.9408 | 9.80 | 1 mm Hg @ 173.7 °C | | 196 | 395 |
| SUCCINIC ACID 110-15-6 | white minute monoclinic prisms; triclinic or monoclinic prisms | 235 | 188 | 118.09 | sl sol | 1.572 @ 25 °C/4 °C | | | | | |
| SULPHANILIC ACID 121-57-3 | rhombic plates or monoclinic crystals from water | | 288 | 173.2 | sl sol | 1.485 @ 25 °C/4 °C | | | | | |
| TARTARIC ACID 87-69-4 | | | 169 | 150.08 | | | | | | | |
| TEREPHTHALIC ACID 100-21-0 | needles; white crystals or powder | 402 | | 166.13 | insol | 1.51 | | < 0.001 | | 260 | 496 |
| p-tert BUTYLBENZOIC ACID 98-73-7 | needles from dilute alcohol | | 164.5- 165.5 | 178.2 | insol | | | | | | |

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| <i>p</i> -TOLUENESULPHONIC ACID 104-15-4 | monoclinic leaflets or prisms; colourless crystals | 140 | 106-107 | 172.2 | v sol | 1.24 | | | | 184 cc | |
| TRICHLOROACETIC ACID 76-03-9 | crystals; colourless; white solid | 197.55 | 58 | 163.40 | v sol | 1.62 @ 25 C/4 °C | | 1 mm Hg @ 51.0 °C | | | |
| 2,4,5-TRICHLOROPHENOXYACETIC ACID 93-76-5 | white solid; light tan solid | decomp | 153 | 255.5 | insol | 1.80 | | < 0.01 mPa | | | |
| TRIFLUOROACETIC ACID 76-05-1 | colourless, fuming liquid | 73 | -15.2 | 114.02 | sol | 1.5351 @ 25 °C | | | | | |
| TRIMELLITIC ANHYDRIDE 552-30-7 | crystals; colourless solid | 240-245 | 161-163.5 | 192.13 | reacts | | 6.6 | <0.01 @ 25 °C | 1 ll 7 ul | | |
| VALERIC ACID 109-52-4 | colourless liquid | 186-187 | -34.5 | 102.15 | sol | 0.939 | 3.5 | 0.020 | | 96 oc | 400 |