

| Chemical Name<br>CAS-Number       | Colour/Form  | Boiling Point<br>(°C) | Melting<br>Point (°C) | Molecular<br>Weight | Solubility in<br>Water | Relative Density<br>(water=1) | Relative<br>Vapour<br>Density<br>(air=1) | Vapour<br>Pressure/<br>(Kpa) | Inflam.<br>Limits  | Flash<br>Point (°C) | Auto<br>Ignition<br>Point ( °C) |
|-----------------------------------|--|-----------------------|-----------------------|---------------------|------------------------|-------------------------------|--|------------------------------|--------------------|---------------------|---------------------------------|
| ACETONE<br>67-64-1                | colourless liquid  | 56.2                  | -95.35                | 58.08               | misc                   | 0.7899                        |  | 2.0                          | 2.15 ll<br>13.0 ul | -20                 | 465                             |
| ACETOPHENONE<br>98-86-2           | monoclinic prisms or plates; slightly oily liquid; colourless liquid; liquid forms laminar crystals at low temperature | 202                   | 20.5                  | 120.16              | insol                  | 1.033<br>@ 15(°C)/15 °C       | 4.14                                     | 0.059<br>@ 25 °C             |                    | 82 oc               | 570                             |
| ACETYL BROMIDE<br>506-96-7        | colourless liquid  | 76                    | -96                   | 122.96              | sol                    | 1.52<br>@ 9 °C                |  | 14.3<br>@ 21                 |                    |                     |                                 |
| BENZOPHENONE<br>119-61-9          | white crystals   | 305                   | 49                    | 182.2               | insol                  | 1.1                           |  |                              |                    |                     |                                 |
| p-BENZOQUINONE<br>106-51-4        | yellow monoclinic prisms from water or petroleum ether; greenish-yellowish solid                                       |                       | 115.7                 | 108.09              | sl sol                 | 1.318<br>@ 20 °C/4 °C         | 3.7                                      | 0.013<br>@ 25 °C             |                    | 38-93 cc            | 560                             |
| 1-BROMO-2-PRO-PANONE<br>598-31-2  | colourless liquid; rapidly becomes violet even in absence of air   | 137                   | -36.5                 | 136.99              | sl sol                 | 1.634<br>@ 23 °C              | 4.75                                     | 1.20                         |                    |                     |                                 |
| 1-CHLORO-2-PRO-PANONE<br>78-95-5  | colourless liquid  | 119.7                 | -44.5                 | 92.53               | sol                    | 1.123<br>@ 25 °C              |  |                              |                    | 40 oc               |                                 |
| CHLORACETYL CHLORIDE<br>75-36-5   | colourless to slightly yellow liquid   | 106                   | 21.77                 | 112.95              |                        | 1.4202                        |  | 2.35                         |                    |                     |                                 |
| 2-CHLOROACETO-PHENONE<br>532-27-4 | colourless to grey crystals  | 247                   | 56.5                  | 154.6               | insol                  | 1.324<br>@ 15 °C              | 5.3                                      | < 10 Pa                      |                    | 118                 |                                 |
| CYCLOHEXANONE<br>108-94-1         | oily liquid; water-white to pale yellow liquid   | 155.6                 | 16.4                  | 98.14               | sol                    | 0.9421<br>@ 25 °C;<br>0.9478  | 3.4                                      | 0.67<br>@ 26.4 °C            | 1.1 ll<br>9.4 ul   | 63 cc               | 420                             |
| CYCLOHEXANONE OXIME<br>100-64-1   | hexagonal prisms from petroleum ether  | 206-210               | 89-90                 | 113.18              | sol                    |                               |  |                              |                    |                     |                                 |
| CYCLOPENTANONE<br>120-92-3        | water-white, mobile liquid   | 130.6                 | -51.3                 | 84.12               | insol                  | 0.948                         | 2.3                                      | 1.51<br>@ 25 °C              |                    | 31cc                |                                 |
| DIACETONE<br>123-42-2             | colourless liquid  | 167.9                 | -44                   | 116.16              | misc                   | 0.9306<br>@ 25 °C             | 4.0                                      | 0.13                         | 1.8 ll<br>6.9 ul   | 66 oc               | acetone-free 603 commercial 643 |
| DICHLORACETYL CHLORIDE<br>79-36-7 | colourless to yellow fuming liquid   | 107 - 108             |                       | 147.4               | decomposes             | 1.53                          | 5.09                                     | 3.06                         | 11.9 ll<br>? ul    | 66                  | 585                             |

|  |                                       |   |       |        |                |   |      |                  |   |                   |     |
|--|---------------------------------------|---|-------|--------|----------------|---|------|------------------|---|-------------------|-----|
| DIETHYL KETONE<br>96-22-0                  | colourless, mobile liquid             | 101.7   | -39.8 | 86.13  | v sol          | 0.814                                   | 3.0  | 4.72<br>@ 25 °C  | 1.6.                                    | 13 oc             | 452 |
| DIKETENE<br>674-82-8                       | clear, colourless liquid<br>when pure | 127.4   | -6.5  | 84.08  | sol            | 1.0897                                  | 2.9  |                  |   | 34 oc             |     |
| 2,6-DIMETHYL-4-HEP-TANONE<br>108-83-8      | colourless liquid                     | 168   | - 42  | 142.2  | insol          | 0.805                                   | 4.9  | 0.23             | 0.8 II<br>6.2<br>@ 93 °C ul             | 49 cc             | 396 |
| DIPROPYL KETONE<br>123-19-3                |                                       | 144   | -33   | 114.18 | insol          | 1.407                                   |      |                  |   |                   |     |
| ETHYL AMYL KETONE<br>106-68-3              |                                       | 167.5   |       | 128.21 | insol          | 0.882<br>@<br>25 °C                     |      |                  |   |                   |     |
| ETHYL BUTYL KETONE<br>106-35-4             | clear liquid                          | 147<br>@ 765 mm Hg  | -39   | 114.21 | insol          | 0.8183                                  |      | 0.19<br>@ 25 °C  |   | 46 oc             |     |
| 2,5-HEXANEDIONE<br>110-13-4                |                                       | 194   | -5.5  | 114.4  | v sol          | 0.737                                   |      |                  |   |                   |     |
| ISOPHORONE<br>78-59-1                      | water-clear liquid                    | 214<br>@ 754 mm Hg  | -8.1  | 138.2  | sl sol         | 0.9229                                  | 4.77 | 0.059<br>@ 25 °C | 0.8 II<br>3.8 ul                        | 84 cc             | 460 |
| KETENE<br>463-51-4                         | colourless gas                        | - 56  | -150  | 42.0   | reacts         |   | 1.4  |                  |   | Flammab<br>le gas |     |
| MESITYL OXIDE<br>141-79-7                  |                                       | The substance<br>can presumably<br>form explosive<br>peroxides<br>• Reacts<br>violently with<br>strong oxidants<br>• Attacks many<br>plastics | 3     |        |                |   |      |                  |   |                   |     |
| 4-METHOXY-4-METHYL-2-PENTANONE<br>107-70-0 | water-white liquid                    | 147-163   |       | 130.21 | v sol          |   |      | 0.42<br>@ 25 °C  |   |                   |     |
| METHYL AMYL KETONE<br>110-43-0             | water-white liquid                    | 151.5   | -35.5 | 114.18 | v sol          | 0.8197<br>@ 15 °C;<br>0.8068<br>@ 30 °C | 3.9  | 0.21<br>@ 25 °C  | 1.1<br>@ 66 °C II<br>7.9<br>@ 121 °C ul | 39 cc             | 393 |
| METHYL BUTYL KETONE<br>591-78-6            | colourless liquid                     | 128   | -57   | 100.16 | sl sol         | 0.8113                                  | 3.5  | 1.6<br>@ 25 °C   | 1.3 II<br>8.0 ul                        | 25 cc             | 423 |
| 2-METHYLCYCLOHEXANONE<br>583-60-8          |                                       |   |       | 112.19 |                |   |      |                  |   |                   |     |
| METHYL ETHYL KETONE<br>78-93-3             | colourless liquid                     | 79.6  | -86.3 | 72.10  | v sol          | 0.805                                   | 2.41 | 10.33            | 1.4 II<br>11.4<br>@ 93 °C ul            | -9 cc             | 404 |
| 5-METHYL-3-HEP-TANONE<br>541-85-5          | colourless liquid                     | 157-162   |       | 128.24 | insol in water | 0.820-0.824<br>/20 °C                   |      | 25 °C<br>@ 0.27  |   | 59                |     |
| 5-METHYL-2-HEXANONE<br>110-12-3            | colourless liquid                     | 144   | 73.9  | 114.21 | sl sol         | 0.888 /20 °C                            | 3.9  | 0.60             | 1.0 II<br>8.2<br>@ 93 °C ul             | 36 cc             | 191 |

|  |   |                    |       |        |        |                           |      |                  |                             |       |     |
|--|---|--------------------|-------|--------|--------|---------------------------|------|------------------|-----------------------------|-------|-----|
| METHYL ISOBUTYL<br>KETONE<br>108-10-1  | colourless liquid                       | 116.8              | -84.7 | 100.16 | sl sol | 0.7978                    | 3.5  | 2.09             | 1.4 ll<br>7.5<br>@ 93 °C ul | 24 oc | 460 |
| METHYL ISOPROPYL<br>KETONE<br>563-80-4 | colourless liquid                       | 94                 | - 92  | 86.1   | sl sol | 0.8                       | 3.46 | 5<br>@ 29.6 °C   | 1.2 ll<br>8.2 ul            | 3     | 456 |
| METHYL PROPYL<br>KETONE<br>107-87-9    | colourless liquid                       | 101.7              | -77.8 | 86.13  | sl sol | 0.805                     | 3.0  | 2.13<br>@ 25 °C  | 1.5 ll<br>8.2 ul            | 70 cc | 505 |
| METHYLVINYL KETONE<br>78-94-4          | colourless liquid                       | 81.4               | -7    | 70.09  | sol    | 0.8636; 0.8407<br>@ 25 °C | 2.41 | 11.18<br>@ 25 °C | 2.1 ll<br>15.6 ul           | -7 cc | 491 |
| 2,4-PENTANEDIONE<br>123-54-6           | colourless or slightly<br>yellow liquid | 139<br>@ 746 mm Hg | -23   | 100.12 | v sol  | 0.9721<br>@ 25 °C         | 3.5  | 0.39             | 2.4 ll<br>11.6 ul           | 34 cc | 335 |